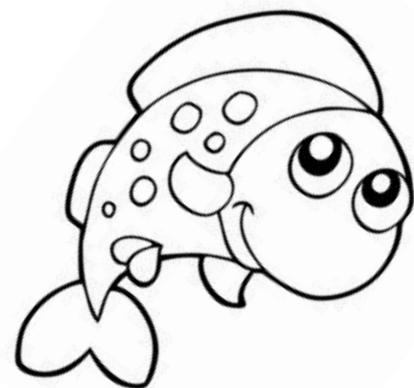


# Rechentraining

Plusrechnungen bis 100 mit Zehnerüberschreitung

Name: \_\_\_\_\_



$59 + 15 = \underline{\quad}$

$13 + 48 = \underline{\quad}$

$66 + 16 = \underline{\quad}$

$19 + 33 = \underline{\quad}$

$29 + 48 = \underline{\quad}$

$39 + 45 = \underline{\quad}$

$26 + 39 = \underline{\quad}$

$59 + 13 = \underline{\quad}$

$49 + 48 = \underline{\quad}$

$79 + 17 = \underline{\quad}$

$27 + 17 = \underline{\quad}$

$69 + 29 = \underline{\quad}$

$23 + 19 = \underline{\quad}$

$36 + 55 = \underline{\quad}$

$67 + 18 = \underline{\quad}$

$33 + 18 = \underline{\quad}$

$29 + 27 = \underline{\quad}$

$15 + 77 = \underline{\quad}$

$27 + 39 = \underline{\quad}$

$25 + 57 = \underline{\quad}$

$14 + 47 = \underline{\quad}$

$73 + 19 = \underline{\quad}$

$16 + 49 = \underline{\quad}$

$28 + 23 = \underline{\quad}$

$64 + 27 = \underline{\quad}$

$18 + 73 = \underline{\quad}$

$49 + 44 = \underline{\quad}$

$26 + 45 = \underline{\quad}$

$25 + 39 = \underline{\quad}$

$69 + 22 = \underline{\quad}$

$14 + 69 = \underline{\quad}$

$44 + 39 = \underline{\quad}$

$79 + 13 = \underline{\quad}$

$15 + 29 = \underline{\quad}$

$47 + 36 = \underline{\quad}$

$45 + 19 = \underline{\quad}$